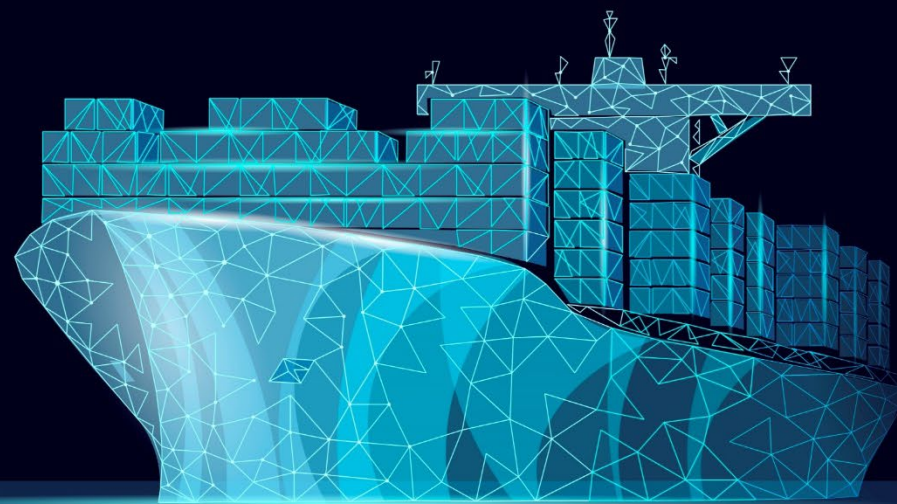


# 船用淨油機 維修保養攻略



26 June 2025

# Separator

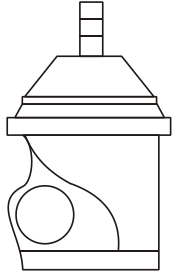
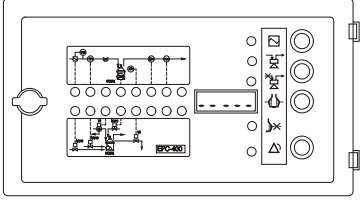
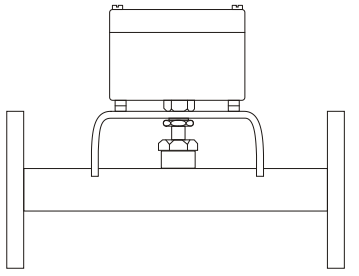
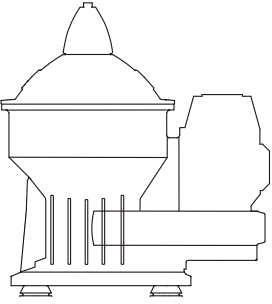
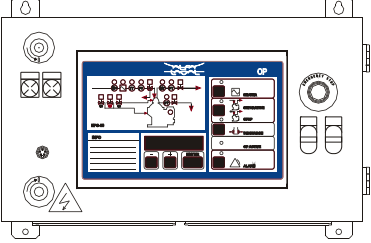
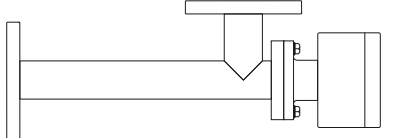
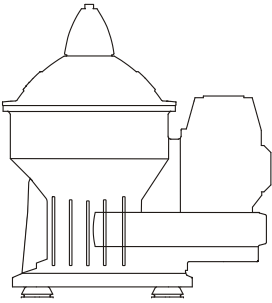
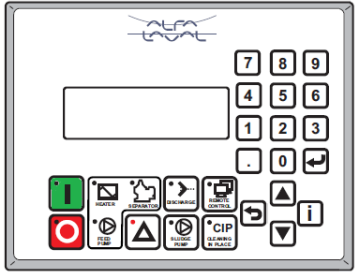
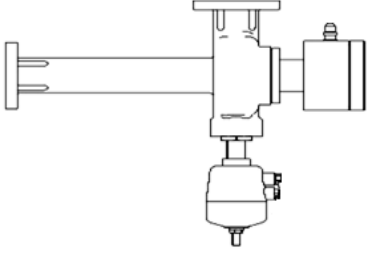
## -Introduction & Design



- For hard-to-clean heavy fuel oils that vary both in density and in the type of impurities
- Application:  
Distillate fuels; Biofuels (FAME, HVO); Lubricating oils
- Based on ALCAP technology
  - **A**lfa
  - **L**aval
  - **C**larify
  - **A**nd
  - **P**urify

# ALCAP

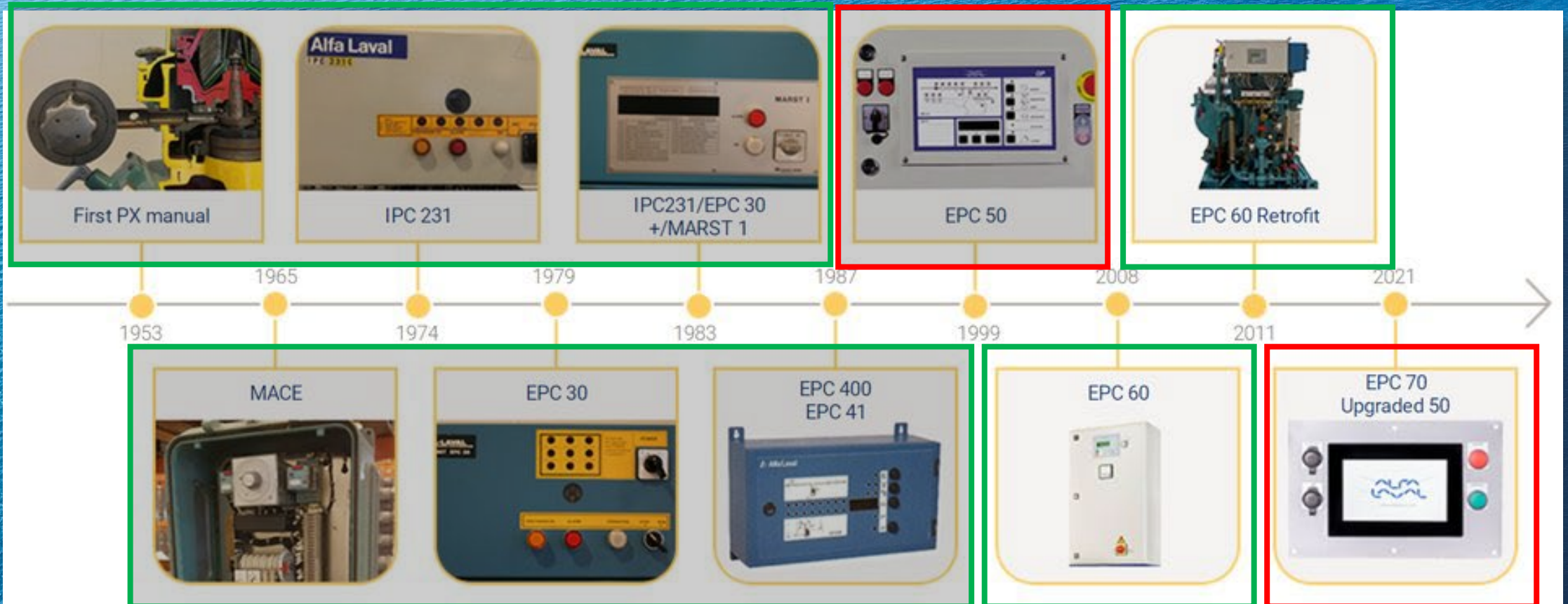
- Automatic interruption-free operation
- Discharge cat fines and other solids
- Automatically discharge water
- Maximum separation Efficiency
- Minimum oil waste

Separator	Control Unit	Transducer
		
		
		



# EPC

## - Control System Development





# EPC70 upgraded50



- State of the art control system with latest generation of components
- Available spare parts
- Reduced cost of spare parts (I/O card instead of complete electronic board)
- Easier operation & troubleshooting (touchscreen, I/O card LEDs, etc.)
- Future proof (Connectivity, software upgrade, etc.)
- Cost-effective solution!



# Common Alarm

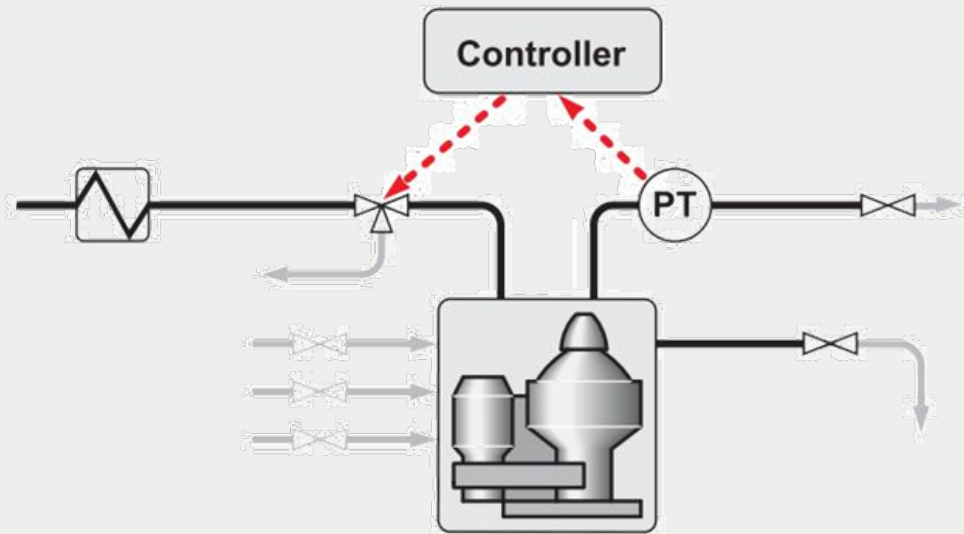


- A57 - Oil Leaking from Bowl
- A51 - Oil Backpressure PT4 Low
- A131 - Sludge in Bowl
- A97 - Discharge Feedback Error
- A83 - Transducer No Response
- A84 - High Water Content



# A57

## Oil Leaking from Bowl



### Why

- i. Bowl periphery sealing damaged
- ii. Leakage somewhere in oil outlet
- iii. Closing water leaking

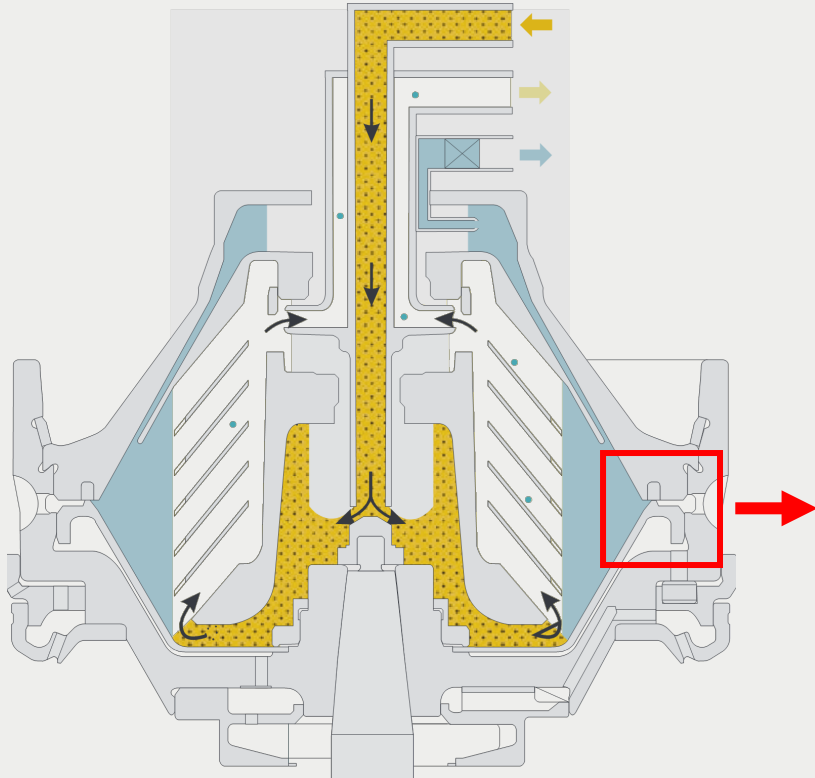
### What to do

- i. Check for oil inlet (3-ways valve)
- ii. Check operating water flow
- iii. Check/change sealings and plugs.
- iv. Check/change rubber rings and valve plugs.

# A51

## Oil Backpressure PT4 Low

8



### Why

- i. Decreased throughput
- ii. Regulating valve open too much
- iii. Change over valve V1 in recirculation position
- iv. Strainer and piping in the operating water supply is clogged
- v. Too little or no water in the operating water
- vi. Hoses between the supply valves and separator are incorrectly fitted
- vii. Nozzle in bowl body clogged. Rectangular ring in discharge slide is defective
- viii. Valve plugs are defective
- ix. Supply valves SV15 and SV 16 are leaking

### What to do

- i. Check feed pump and adjust flow
  - ii. Adjust back pressure valve
  - iii. Check air pressure, solenoid valve SV1 and output from EPC
  - iv. Clean the strainer and check the and check the whole system fore limestone deposits
  - v. Measure the water flow in the three hoses from the water block and compare with correct values
  - vi. Fit hoses correctly
  - vii. Clean the nozzle
  - viii. Renew the rectangular ring
  - ix. Renew all plugs
  - x. Rectify the leak
- ( Service Kit Recommended)



# A131

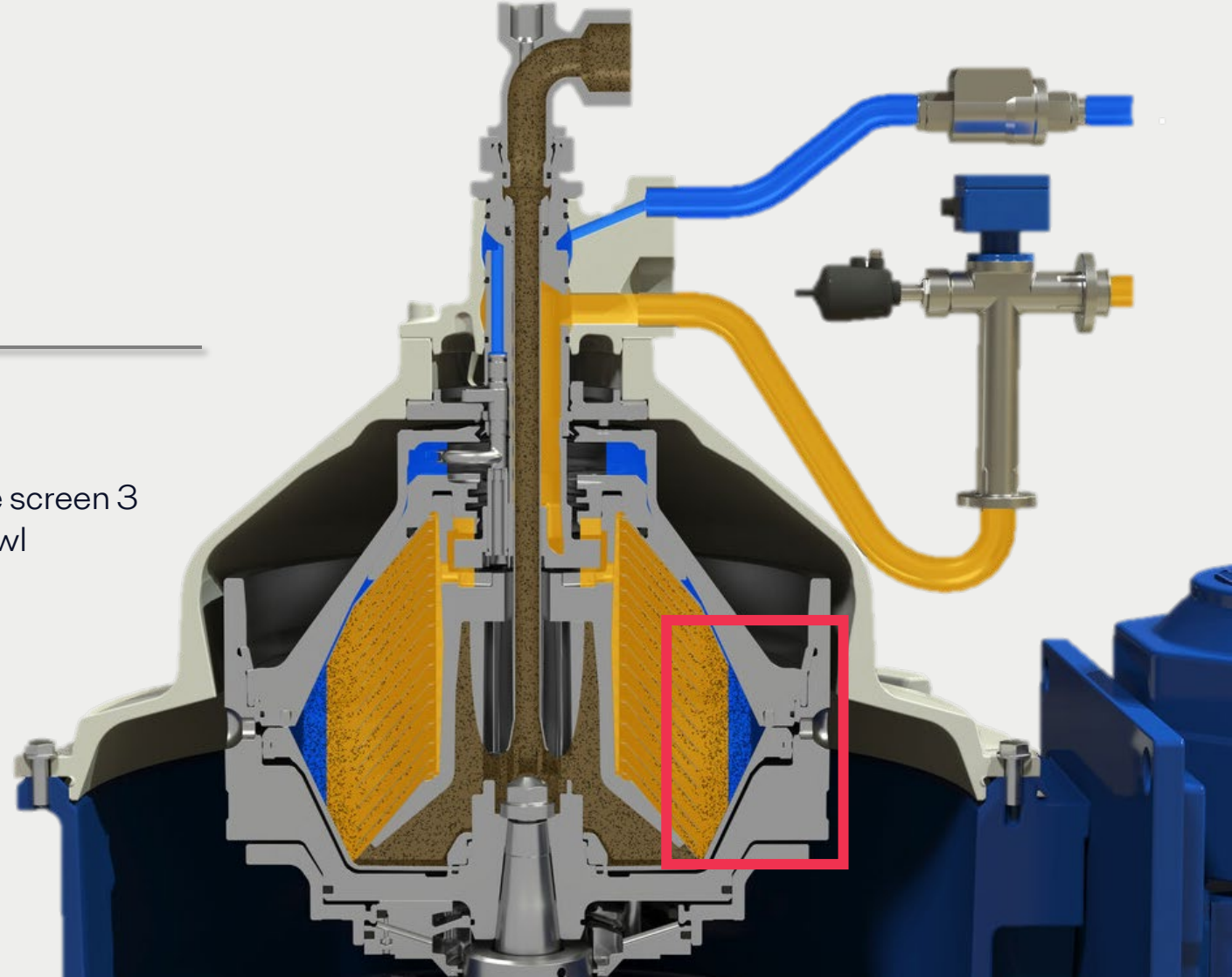
## Sludge in Bowl

### Why

- i. Too much sludge in bowl

### What to do

- i. Wait until STAND STILL is indicated
- ii. Investigate cause and remedy
- iii. Reboot the system (Press 'yes' on the screen 3 times in a row ) after cleaning the bowl



# A97

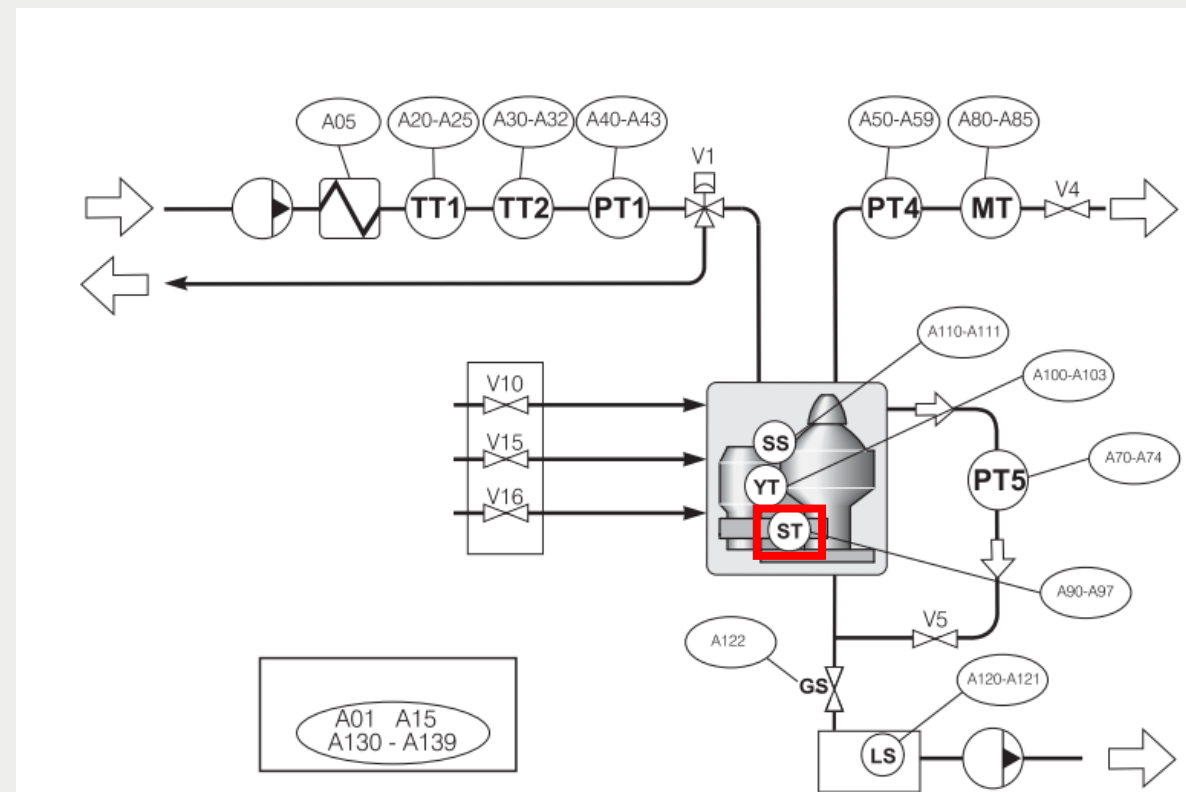
## Discharge Feedback

### Why

- Strainer in the operating water supply is clogged
- Water flow too low
- Hoses between the supply valves
- and separator are incorrectly fitted
- Rectangular ring in the operating slide is defective

### What to do

- Clean the strainer
- Check opening water flow (SV 15) into the bowl
- Fit hoses correctly (nozzle)
- Replace the rectangular ring



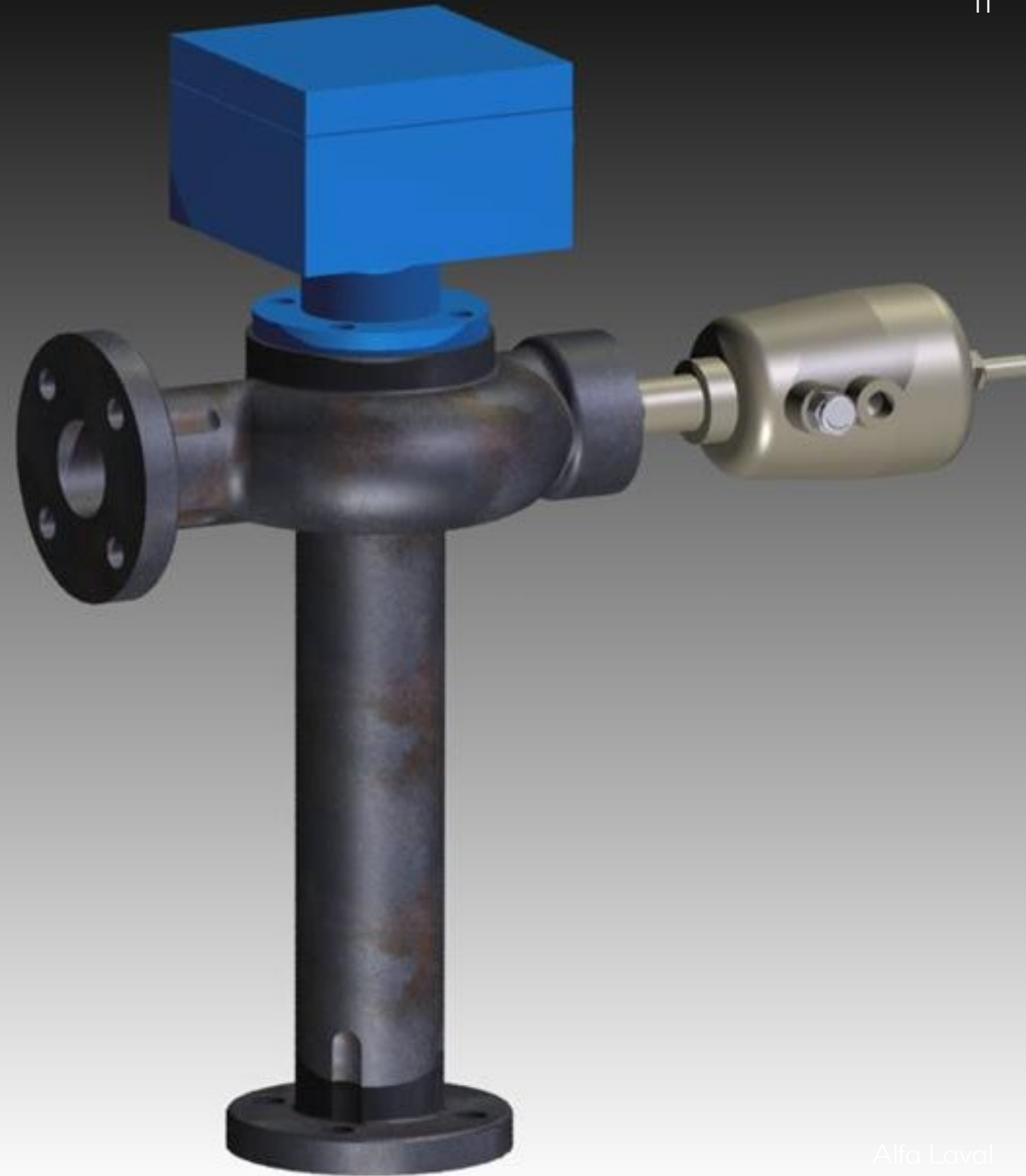
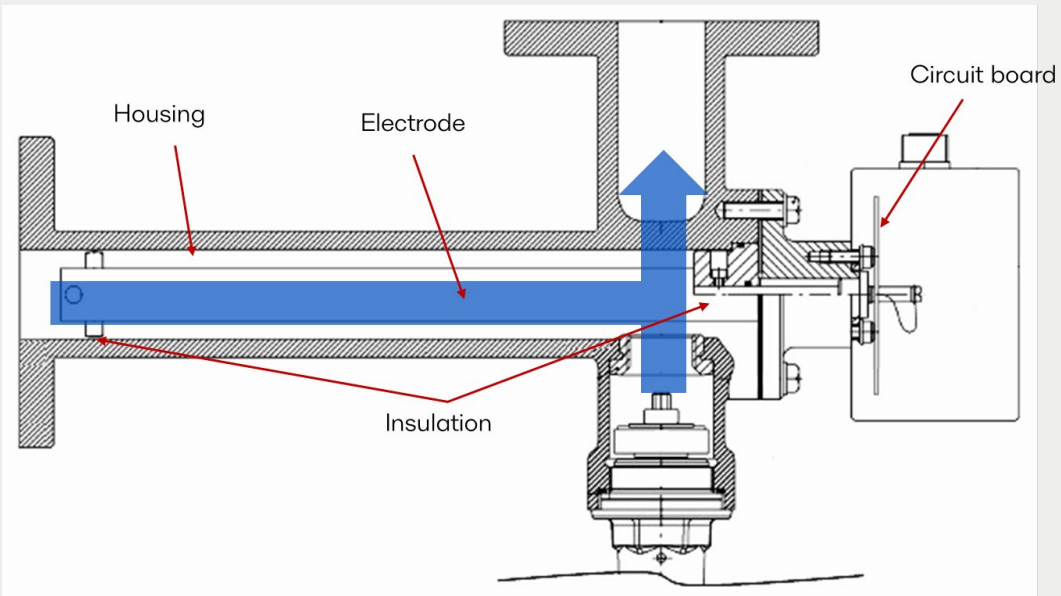


# A83

## Transducer No Response

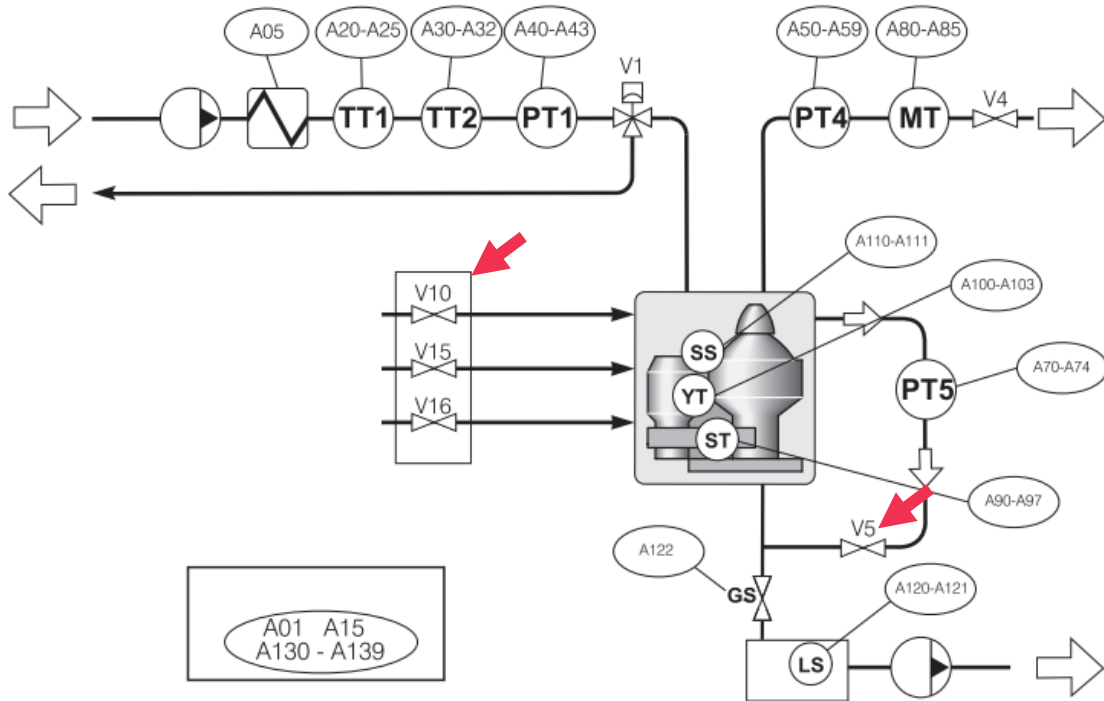
**Why** MT60 test failure

**What to do** Check water supply & SV10



# A84

## High Water Content



### Why

- i. Too much water in oil outlet
- ii. Much water in the feed
- iii. Paring tube not moving properly.

### What to do

- i. Investigate cause and Remedy
- ii. Check where the water is coming from
- iii. Check that movement is not impeded by friction



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# Pioneering Positive Impact