



The Aalborg Micro is a compact exhaust gas heat exchanger especially designed for waste heat recovery from small gas turbines as well as from small engines & clean process flue gas. Furthermore, it is also unique when used as an economizer/ condensing economizer e.g. for gas or diesel fired boilers.

#### Applications

The Aalborg Micro can operate with a diversity of media, including water, steam, triethylene glycol (TEG) and thermal fluid oil (TFO). To date, Alfa Laval Aalborg Micro heat exchangers have been used in different applications across a wide range of industries.

## Design

The Aalborg Micro is build in a durable design featuring a heating surface consisting of a number of coaxial tubes arranged in a vertical or horizontal cylindrical shell plate. This, ensures a long-term, trouble-free performance and offers capacities ranging from approximately 250-5000 kW.

The heating surface of the Aalborg Micro has been developed for easy maintenance. Cleaning can be performed either with a pyrolysis process when operating in dry-run mode or using optional soot blower rings with compressed air, steam or water.

When necessary, an integrated regulation damper allows a part of the exhaust gas to bypass the unit's heating surface.

| Features   | Advantages  | Benefits   | Values  |
|--|---|--|---|
| Water tube coil<br>design with<br>serrated spiral fin<br>tubes | Low media volume  | Low enertia  | More up-time                                      |
|  | Extended heating surface  | Lower footprint & weight   | Less space occupied & relatively lower investment |
|  | No external by-pass needed  | Lower footprint  | Less space occupied & relatively lower investment |
| Water tube coil<br>design with serrated<br>spiral fin tubes    | Dry-run possible  | Cleaning possible during<br>operation of engine,<br>turbine or process | Less downtime                                     |
| Integrated regulation damper                                   | Adjustments<br>during opeartion   | Output can be adjusted<br>according to the need                        | No exceed production                              |
| Integrated cleaning device                                     | Ability to clean the heating surface<br>during operation by using<br>water, steam or compressed air | Extend the time in<br>between major cleaning<br>e.g. via dry-run mode  | Less downtime                                     |
| Basic Micro design   | Horizontal & vertical version for in- & outdoor installation  | Flexibility  | Easy to retrofit & optimum space utilization      |

# Geometry

| Capacity<br>Exhaust gas side<br>Maximum inlet temperature<br>Minimum outlet temperature | 250 – 5000 kW<br>600 °C (dry-run 530 °C)<br>Dependent on engine fuel and<br>exhaust gas composition |  |  |  |
|---|---|--|--|--|
| Capacity<br>Exhaust gas side  |   |  |  |  |
| Capacity  | 250 – 5000 kW   |  |  |  |
|   | 250 – 5000 kW   |  |  |  |
| Technical data  |   |  |  |  |
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| Insulation  | 150 mm  |  |  |  |
| Exhaust inlet/outlet header   | DN450 to DN1000   |  |  |  |
| Media inlet/outlet header   | DN100   |  |  |  |
| Height (incl. insulation)   | 1700 to 2800 mm   |  |  |  |
| . , ,   | 950 to 1870 mm  |  |  |  |
| Diameter (incl. insulation)   |   |  |  |  |

## Media side - Aalborg Micro as heat exchanger

| Through the tubes         | Water/TEG/TFO    |
|---------------------------|------------------|
| Quantity                  | Max. 160000 kg/h |
| Maximum pressure          | 39 bar(g)        |
| Maximum media temperature | 365°C            |
|                           |                  |

### Media side - Aalborg Micro as steam generator

| Through the tubes          | Water/steam            |
|----------------------------|------------------------|
| Quantity                   | Approx. 4000 kg/h      |
| Maximum pressure           | 39 bar(g)              |
| Standard norm (Industrial) | PED + GB + ASME        |
| Class (Marine)             | DNV/GL/ABS/Lloyds etc. |
|                            |                        |



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